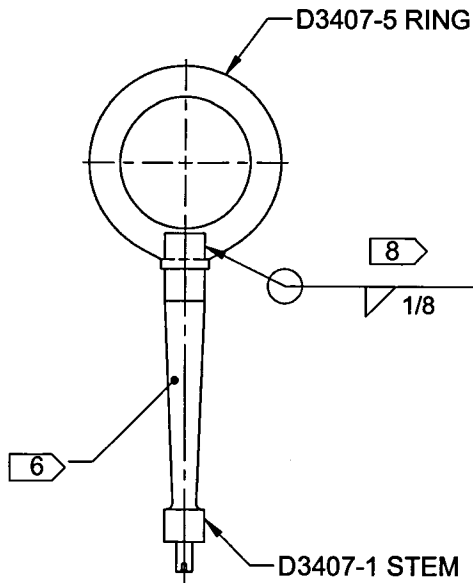
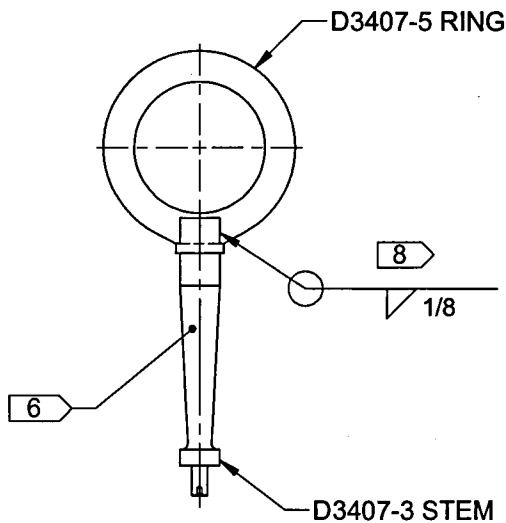
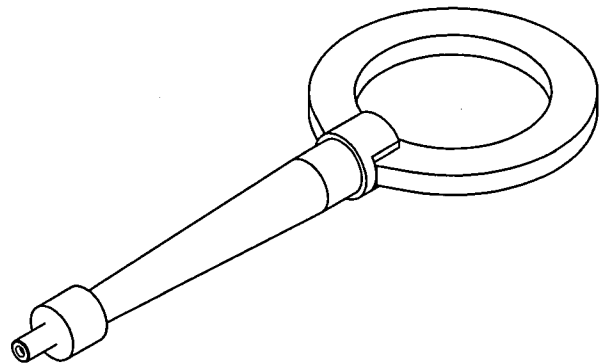


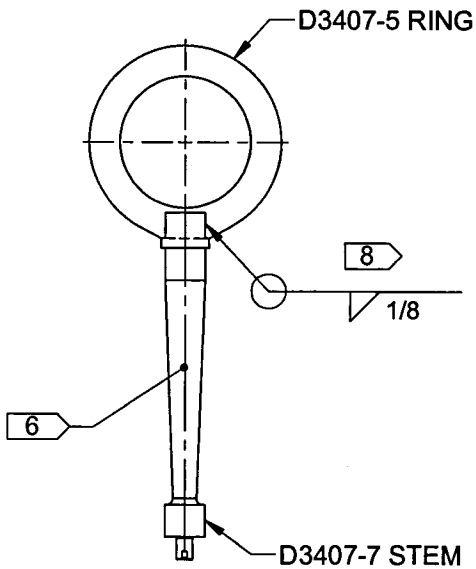
QTY -041	QTY -043	QTY -045	QTY -047	PART NUMBER	DESCRIPTION
X				D3407-041	TOW RING
	X			D3407-043	TOW RING
		X		D3407-045	TOW RING
			X	D3407-047	TOW RING
1				D3407-1	STEM
	1			D3407-3	STEM
1	1	1	1	D3407-5	RING
		1		D3407-7	STEM
			1	D3407-9	STEM



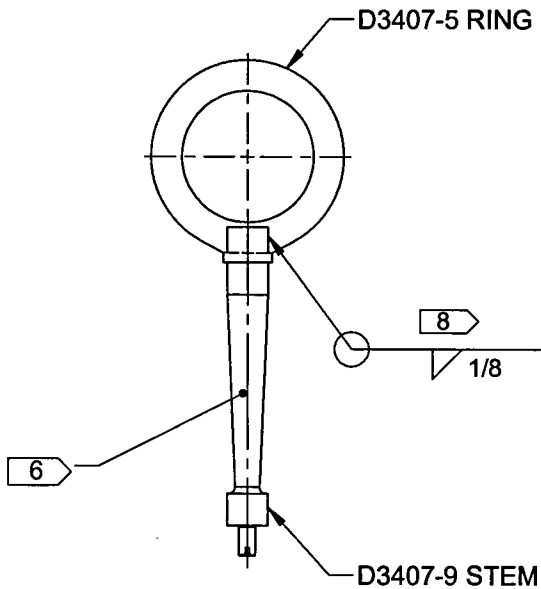
D3407-041 TOW RING



D3407-043 TOW RING



D3407-045 TOW RING



D3407-047 TOW RING

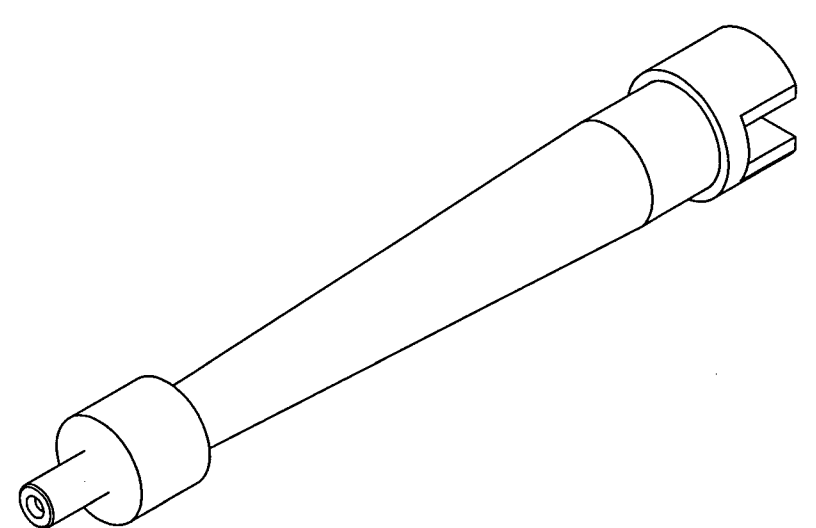
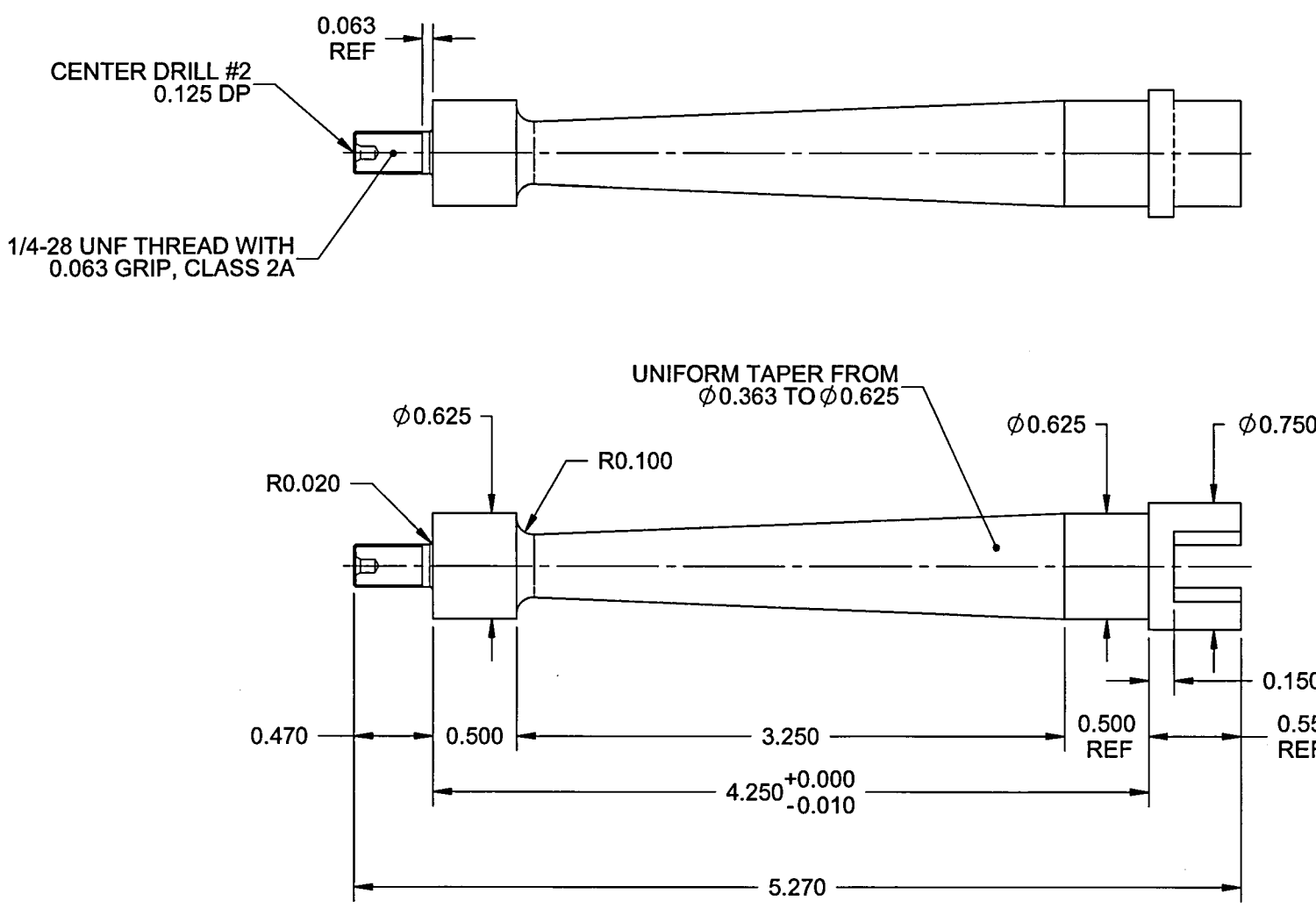
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: MASK THREADS PRIOR TO POWDER COAT
POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044, 6.1
- 7) WEIGHT: D3407-041 - 0.60 lbs, D3407-043 - 0.53 lbs, D3407-045 - 0.61 lbs, D3407-047 - 0.58 lbs
- 8) WELD PER DART QSI 004 ON ALL EDGES BETWEEN STEM AND RING

RELEASED
2017-10-31
EW 17-728

APPROVED

G	REVISED NOTE 1 ON SHEET 4 AND SHEET 6 TO SPECIFY MATERIAL CONDITION	NO	17.09.07
F	ADD D3407-047 (ZN B8-2, D8-2); ADD D3407-9 (ZN A6-7); ADD SHEET 6.	NO	17.05.10
E	ADD D3407-045 (ZN B2-1, D8-1); ADD D3407-7 (ZN B6-5); REVISED NOTE 6 TO ADD IDENTIFICATION (ZN A5-1); REASON: PRODUCTION FACILITY	PH	08.07.23
D	D3407-1/-3 SLOT WAS ROUND NOW FLAT FOR ASSEMBLY WITH D3407-5 (ZN C2-2, C2-3); D3407-5 WAS ROUND NOW FLAT ON ONE END FOR ASSEMBLY WITH D3407-1/-3 (ZN B6-4); REASON: PRODUCTION FACILITY	PH	08.04.07
C	-1/-3 LONGER FOR FIT W/WASHER	CP	05.09.09
B	UPDATE DIAMETER, THREAD CLASS ADDED	CP	05.06.17
A	NEW ISSUE	CP	05.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	NO		
CHECKED	CP	DRAWING NO.	REV. G
MFG. APPR.	DD	D3407	SHEET 1 OF 6
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	TOW RING	NTS
DATE	17.09.07	COPYRIGHT © 2005 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

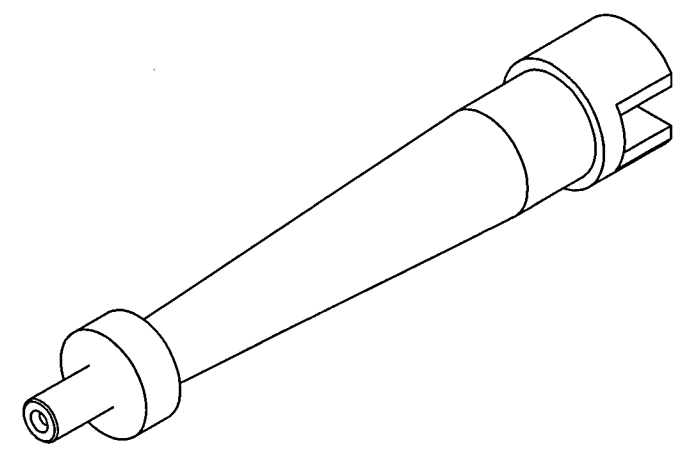
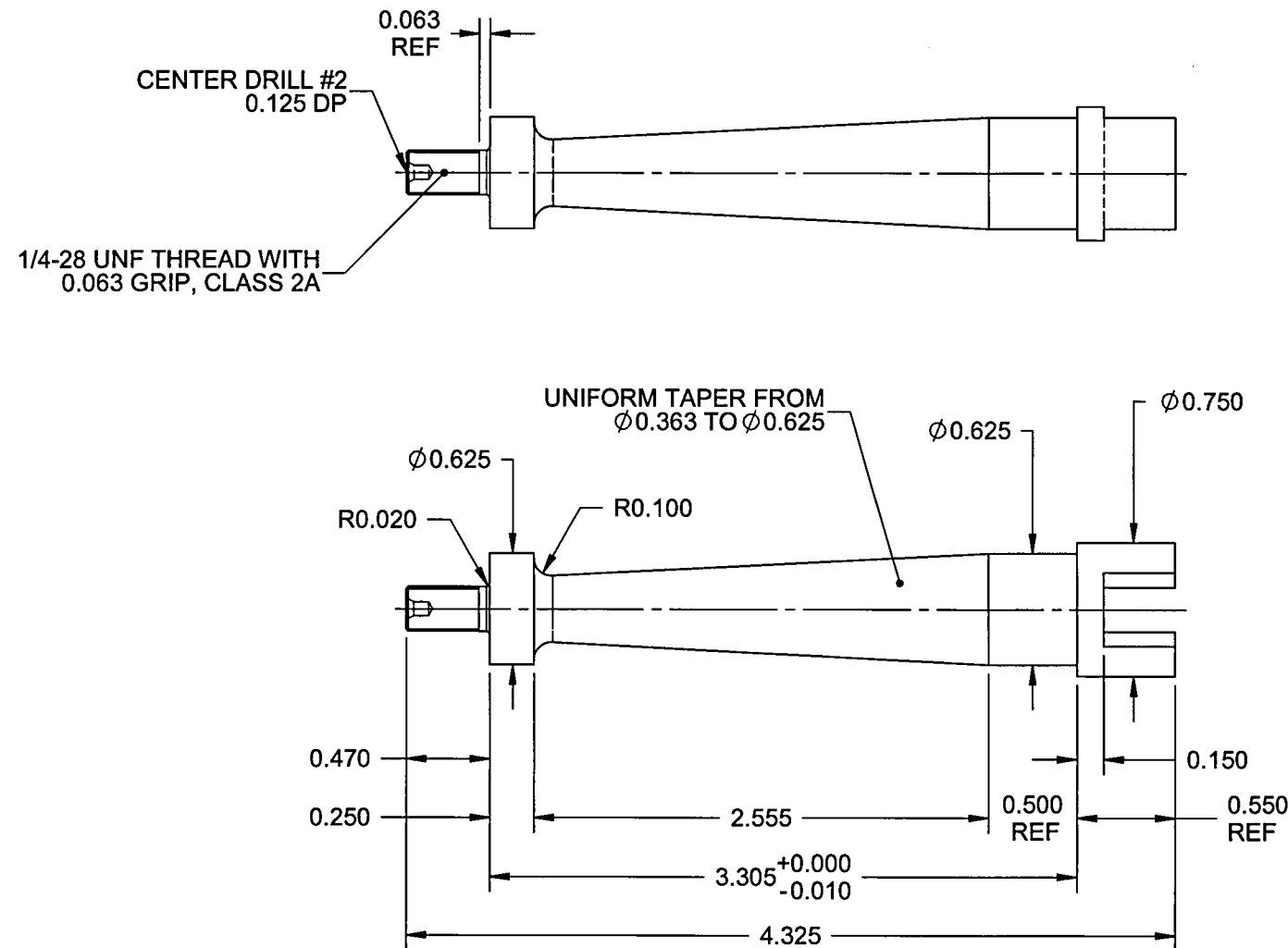


D3407-1 STEM

- NOTES:
- 1) MATERIAL: 17-4 PH SS ROUND BAR PER AMS 5643
REF. DART SPEC M17-4-R
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: MACHINE ALL INSIDE EDGES WITH A 0.010 RADIUS
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.33 lbs

RELEASED
2017 -10- 31
APPROVED

DESIGN	CP	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	NO		
CHECKED	CP	DRAWING NO. D3407	REV. G
MFG. APPR.	DD		SHEET 2 OF 6
APPROVED	WM	TITLE TOW RING	SCALE
DE APPR.	DS		NTS
DATE	17.09.07	COPYRIGHT © 2005 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



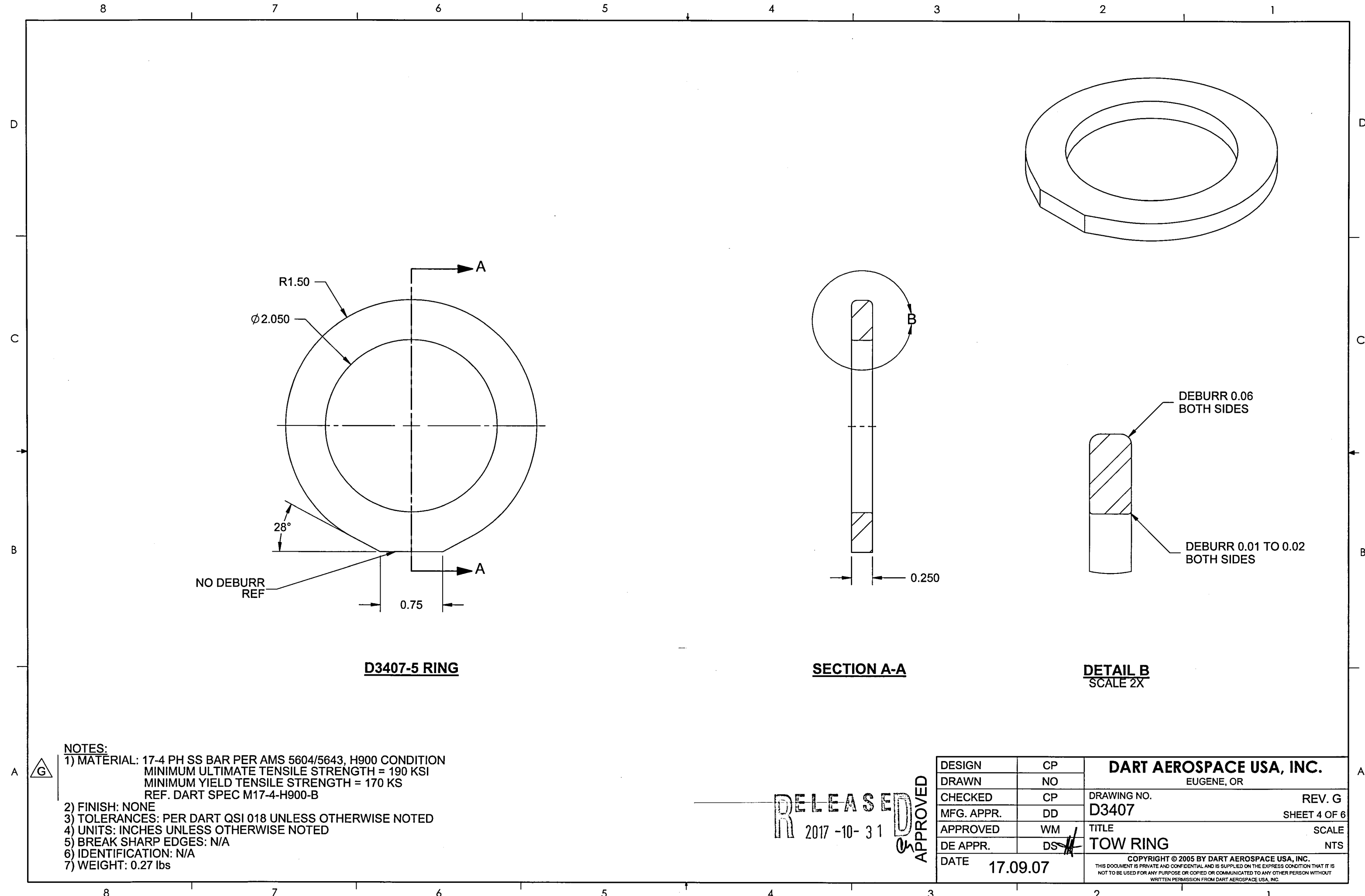
D3407-3 STEM

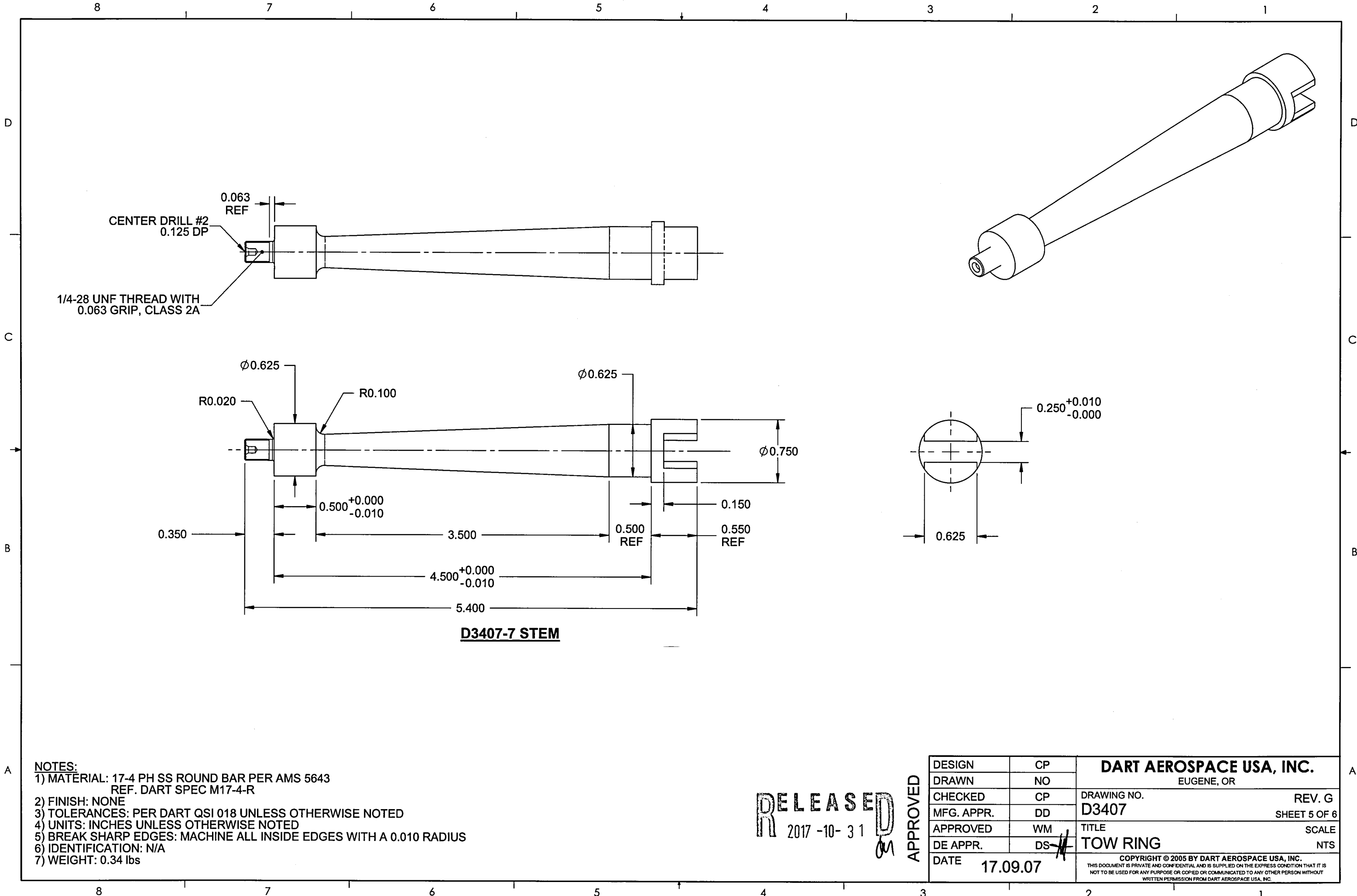
- NOTES:
- 1) MATERIAL: 17-4 PH SS ROUND BAR PER AMS 5643
REF. DART SPEC M17-4-R
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: MACHINE ALL INSIDE EDGES WITH A 0.010 RADIUS
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.27 lbs

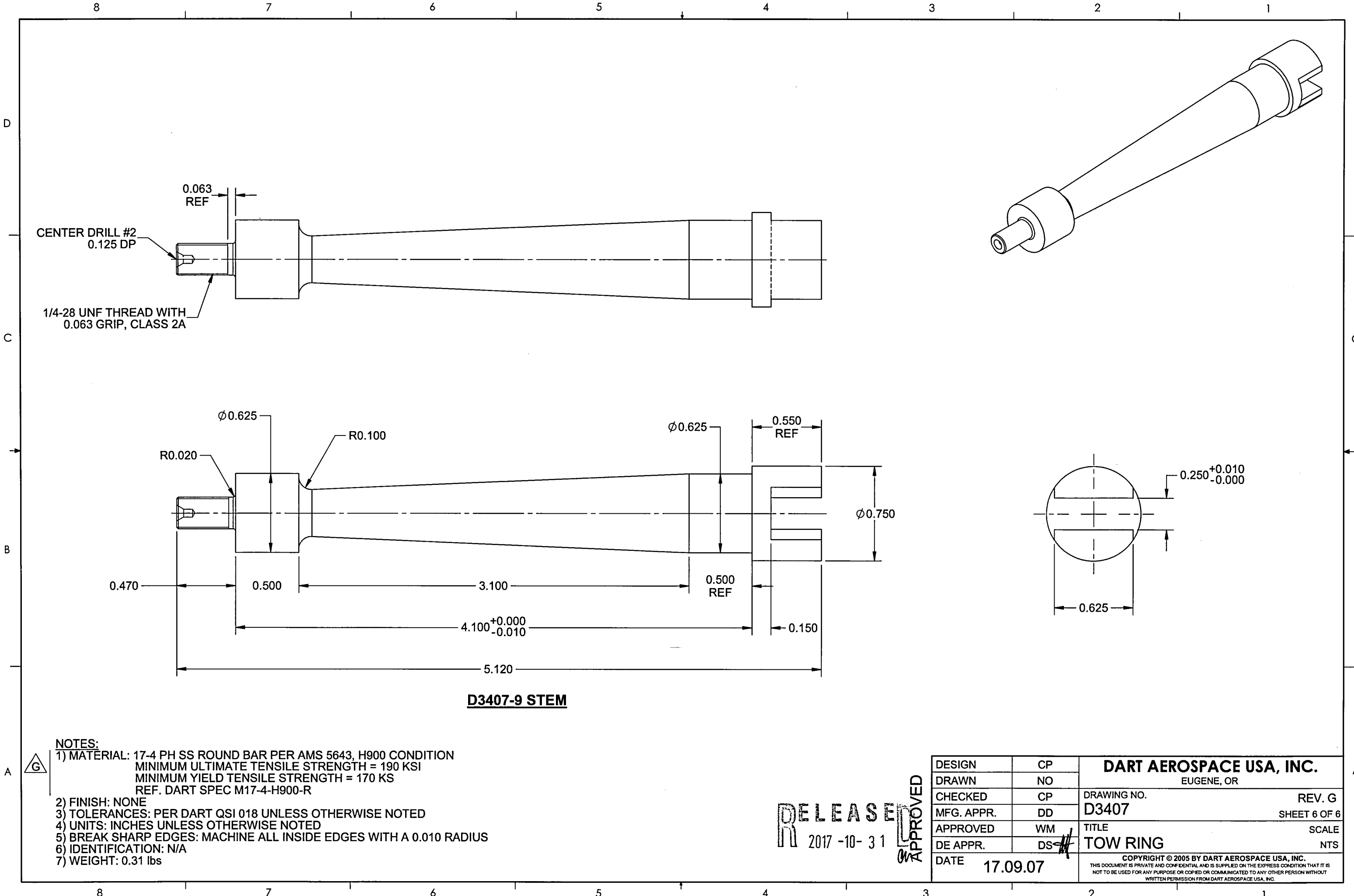
RELEASED
2017-10-31

APPROVED

DESIGN	CP	DART AEROSPACE USA, INC.	
DRAWN	NO	EUGENE, OR	
CHECKED	CP	DRAWING NO. D3407	REV. G
MFG. APPR.	DD	SHEET 3 OF 6	
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	TOW RING	NTS
DATE	17.09.07	<small>COPYRIGHT © 2005 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	







NOTES:

- 1) MATERIAL: 17-4 PH SS ROUND BAR PER AMS 5643, H900 CONDITION
MINIMUM ULTIMATE TENSILE STRENGTH = 190 KSI
MINIMUM YIELD TENSILE STRENGTH = 170 KS
REF. DART SPEC M17-4-H900-R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: MACHINE ALL INSIDE EDGES WITH A 0.010 RADIUS
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.31 lbs

RELEASED
2017-10-31

APPROVED

DESIGN	CP	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	NO		
CHECKED	CP	DRAWING NO. D3407	REV. G
MFG. APPR.	DD		SHEET 6 OF 6
APPROVED	WM	TITLE TOW RING	SCALE
DE APPR.	DS		NTS
DATE	17.09.07	COPYRIGHT © 2005 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	